



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3574-6
Job Sheet 169359



Part No: D3574-6

Job Qty: 2 ea

Part Name: Cabin Floor Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 1/3/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Rotorcraft Support Inc (CROTO01)

16425 Hart Street Van Nuys, CA, 91406 USA ph:(818) 997-7667 fx:(818) 997-1513.

Note: DWG REV B IPP Rev :A New Issue 07.07.23 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/2/18	0.00	0.00	Start Up Waterjet		JC
100	Waterjet	2 pcs		1/2/18	0.00	0.79	Waterjet1		JC
110	QC	2 pcs		1/2/18	0.00	0.00	QC2 Waterjet-2		JC
120	QC	2 pcs		1/2/18	0.00	0.00	QC8-3		JC
130	Small Fab	2 pcs		1/3/18	0.00	0.42	Small Fab-4		JC
140	QC	2 pcs		1/3/18	0.00	0.00	QC5		
150	Packaging	2 pcs		1/3/18	0.00	0.00	Packaging3		SMD
160	QC21-SA	2 Ea		1/3/18	0.00	0.00	QC21		PK

DEC 1 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MLEXS.125-F60029-04	43	5,556	0	0

137737

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S023554



Cabin Floor Protector

PART NO: D3574 – 6
Revision:
Operation: Start up Operation
Change No:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

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Email: sales@dartaero.com
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Mfg Date: 12/16/17

Job No: 169359

DART AEROSPACE LTD		Work Order:	169359
Description: Cabin Floor Protector		Part Number:	D3574-6
Inspection Dwg: D3574 Rev: B		Page 1 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø 3.002	1		VR-Ø2	
7.37	+/-0.030	7.37	1		Tap	
11.00	+/-0.030	11.00	1			
15.25	+/-0.030	15.25	1			
25.87	+/-0.030	25.87	1			
39.75	+/-0.030	39.75	1			
44.75	+/-0.030	44.75	1			
58.38	+/-0.030	58.38	1			
63.50	+/-0.030	63.50	1			
65.25	+/-0.030	65.25	1			
10.25	+/-0.030	10.25	1			
11.87	+/-0.030	11.87	1			
14.75	+/-0.030	14.75	1			
26.00	+/-0.030	26.00	1			
40.87	+/-0.030	40.87	1			
45.00	+/-0.030	45.00	1			
48.00	+/-0.030	48.00	1			
55.13	+/-0.030	55.13	1			
61.25	+/-0.030	61.25	1			
61.88	+/-0.030	61.88	1			
64.63	+/-0.030	64.63	1			
1.13	+/-0.030	1.13	1			
7.63	+/-0.030	7.63	1			
11.00	+/-0.030	11.00	1			
22.10	+/-0.030	22.10	1			
22.50	+/-0.030	22.50	1			
24.50	+/-0.030	24.50	1			
35.13	+/-0.030	35.13	1			
36.50	+/-0.030	36.50	1			
40.00	+/-0.030	40.00	1			
41.88	+/-0.030	41.88	1			
43.63	+/-0.030	43.63	1			
6.75	+/-0.030	6.75	1			
9.50	+/-0.030	9.50	1			

DART AEROSPACE LTD		Work Order:	
Description: Cabin Floor Protector		Part Number:	D3574-6
Inspection Dwg: D3574 Rev: B		Page 2 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
10.38	+/-0.030	10.38	1		UVC-02	
14.50	+/-0.030	14.50	1		Type	
16.75	+/-0.030	16.75	1			
18.94	+/-0.030	18.94	1			
19.00	+/-0.030	19.00	1			
24.13	+/-0.030	24.13	1			
33.88	+/-0.030	33.88	1			
39.50	+/-0.030	39.50	1			
40.25	+/-0.030	40.25	1			
43.50	+/-0.030	43.50	1			
46.60	+/-0.030	46.60	1			
0.125	+/-0.010	0.125	1			

Measured by: SC Date: 17/12/15	Audited by: _____ Date: _____	Prototype Approval: N/A Date: N/A
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Rev	Date	Change	Revised by	Approved
A	08.01.16	New Issue	KJ/DD	
B	09.05.15	Dimensions updated per Dwg Rev B	KJ	